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ASAP

D4812-041
Job Sheet 192291



Part No: D4812-041

Job Qty: 4 pcs

Part Name: Patient Stop Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 3/22/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.05.21 AS PER DWG REV.A VERF:JLM IPP REV:B 16.04.19 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		3/22/19	0.00	1.06	Waterjet - Flow		dc 19/03/21
110	QC 2	4 pcs		3/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc 19/03/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

120	QC 8	4 pcs	3/22/19	0.00 0.00	QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	MAR 21 2019
					QC 8 - 52	
					QC 8 - 23	
130	Small Fab - 2 - B4B	4 pcs	3/22/19	0.08 1.06	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	DAS
					Small Fab - 4 - B4B	30
					Small Fab - 5 - B4B	9-89
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
140	QC 5	4 pcs	3/22/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
150	Handfinish - 1-1 Chemical-B4B	4 pcs	3/22/19	0.00 0.46	Handfinish - 1 - 1 - B4B	
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	

				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	D.R19/03/26
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
160 QC 7	4 pcs	3/22/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	B19-03-26
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
				QC 7 - 40	
170 Powdercoat - 1 White GI(A)- B4B	4 pcs	3/22/19	0.00 0.34	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	B19-03-26
				Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
180 QC 3	4 pcs	3/22/19	0.00 0.00		

						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	DAS 58 MAR 27 2019
						QC 3 - 59	9-89
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	DAS
190	Small Fab - 3 - B4B	4	3/22/19	0.00 1.06	Small Fab - 1 - B4B	DAS 58 MAR 27 2019	
	pcs				Small Fab - 2 - B4B	9-89	
					Small Fab - 3 - B4B		
					Small Fab - 4 - B4B		
					Small Fab - 5 - B4B		
					Small Fab - 6 - B4B		
					Small Fab - 7 - B4B		
200	QC 5	4	3/22/19	0.00 0.00	QC 5 - 10		
	pcs				QC 5 - 12		
					QC 5 - 17		
					QC 5 - 18		
					QC 5 - 19		
					QC 5 - 22		
					QC 5 - 24		
					QC 5 - 3		
					QC 5 - 43		
					QC 5 - 49		
					QC 5 - 51		
					QC 5 - 58		
					QC 5 - 68		
					QC 5 - 9		
					QC 5 - 50		
					QC 5 - 30		
					QC 5 - 40	DAS 40 MAR 28 2019	
210	Packaging 3-1 - Stock - B4B	4	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B		
	pcs				Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Plex 3/20/19 1:22 PM dart.lacelle.linda		

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	ST 208
				Packaging 3 - 28 - B4B	APR 01 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	4	3/22/19	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	25
Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB) Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Small Fab) 140 - (QC5- Inspect part completeness to step on W/O) 150 - (Chemical Conversion Coat per QSI005 4.1) 160 - (QC7-Inspect Chemical Conversion Coat) 170 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) 180 - (QC3- Inspect Part Finish) 190 - (Small Fab) 200 - (QC5- Inspect part completeness to step on W/O) 210 - (Identify as per dwg & Stock Location:_____) 220 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6S.063	6061-T6 .063 Sheet	8.1200 sf (2.03 ea)	100-Waterjet - Flow - 1		
D2690-6	Lanyard	8 pcs (2 ea)	190-Small Fab - 3 - B4B		5149981
D4811-1	Pin, Quick Release	8 pcs (2 ea)	190-Small Fab - 3 - B4B		5137726 x4 50977880
MS21042L3	Nut	8 Ea (2 ea)	190-Small Fab - 3 - B4B		5137462
MS27039-1-07	Screw	8 Ea (2 ea)	190-Small Fab - 3 - B4B		5111086
NAS1149D0332J	Washer	24 Ea (6 ea)	190-Small Fab - 3 - B4B		5135473
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M6061T6S.063	8	234	0	
190-Small Fab - 3 - B4B	D2690-6	8	46	0	
	D4811-1	8	14	0	
	MS21042L3	8	3,341	0	
	MS27039-1-07	8	131	0	
	NAS1149D0332J	24	2,969	0	
Part Specifications					
Specifications could not be found.					

ST009
G1A132
ST303
STJ81
ST064



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Container No: S165005



Part: D4812-041

Job No: 192291

Serial No/Batch: S165005

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/21/19